

THE PHASE ANALYSIS OF SYSTEMS CONSISTING OF  
MOLYBDENUM AND TUNGSTEN CHLORIDES AND OXOCHLORIDES  
BY THERMOGRAPHIC METHOD

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ABSTRACT

The differential thermal analysis have been established that during heating of equimolar mixtures of dioxodichloride molybdenum with tri-, tetra- and pentachlorides tungsten proceed complicated oxidation-reduction and exchange reactions. There were identified intermediate and final products of these reactions.

INTRODUCTION

There are known chlorides and chloroxides of molybdenum and tungsten in oxidation degree from 2 and 3 to 6. Although the corresponding chlorides and oxochlorides have identical composition and have a similar structure sometimes, but their physico-chemical properties in most cases are very different. For example, a lower chlorides and chloroxides of tungsten are strong reductive agents in reactions with Cl-derivatives of Mo, reducing them to trichloride. At the same time the lower chlorides and chloroxides of Mo in corresponding processes are not all alike /1, 2/. The higher oxidation degree Cl-derivatives of Mo and W interact by exchange type /3, 4/. In most cases the interaction the lower Cl-derivatives of W with the higher oxidation degree Cl-derivatives of Mo results in the forming of combinations whiches can not separate. Hower by DTA can determine qualitatively proceeding of intermediate processes and the formed in results these processes products.

MEASURING METHODS

DTA studies have been done at 25-550°C interval by heating of equimolar mixtures of corresponding compounds in solder vessels of "Pirex" glass with the photorecording of a heating and cooling curves. The temperature was measured by chromel-alumel thermocouple with accuracy of graduating  $\pm 3^\circ\text{C}$ . The heating and cooling rate was  $10^\circ\text{C}/\text{min}$ . The standard was  $\text{Al}_2\text{O}_3$ . The total mass of components mixtures did not exceed 1 g.

RESULTS AND DISCUSSION

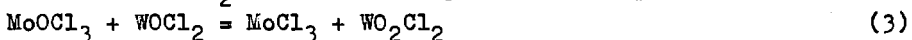
The system  $\text{MoO}_2\text{Cl}_2 - \text{WCl}_3$ . The oxidation-reduction reaction proceeds at the first stage of interaction in this system:



Then a formed compounds exchange by equation:

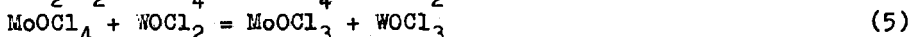


At last upon a melting temperature of  $\text{MoOCl}_3$  this compound interacts with  $\text{WOCl}_2$  forming final products by equation:



Curve 1 in the figure shows that the interaction begins with exoeffect at  $142^\circ\text{C}$ . The following stage of interaction by equation (2) also with exoeffect begins at  $191^\circ\text{C}$ , in result of that process  $\text{MoOCl}_3$  forms with a melting temperature of  $283^\circ\text{C}$  /5/ and at last stage  $\text{WO}_2\text{Cl}_2$  forms with incongruent melting temperature of  $463^\circ\text{C}$  /6/. The endoeffect at  $316^\circ\text{C}$  corresponds to polimorphic transition of  $\alpha\text{MoCl}_3 \rightarrow \beta\text{MoCl}_3$  /7/. In the cooling curve 2 have been marked the phase transitions of crystallization  $\text{WO}_2\text{Cl}_2$  ( $432^\circ\text{C}$ ) and a terminal  $\text{MoOCl}_3$  ( $275^\circ\text{C}$ ). In the heating-cooling thermograms 3, 4 of this mixture, standed in 3 hours at  $450^\circ\text{C}$ , have been observed only the phase transitions, corresponding to melting and crystallization of  $\text{WO}_2\text{Cl}_2$  ( $462, 438^\circ\text{C}$ ) and also to polimorphic transition  $\alpha\text{MoCl}_3 \rightarrow \beta\text{MoCl}_3$  at  $306^\circ\text{C}$ .

The system  $\text{MoO}_2\text{Cl}_2 - \text{WCl}_4$ . The final products of interaction are compounds:  $\text{WOCl}_4$ ,  $\text{WO}_2\text{Cl}_2$ ,  $\text{MoOCl}_3$  and  $\text{MoCl}_3$ , whiches form across row of intermediate processes:



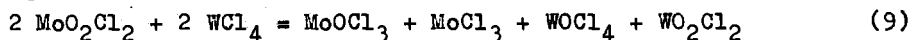
At temperature above  $150^\circ\text{C}$   $\text{MoCl}_4$  disproportionates by equation /8/:



Forming by reaction (7)  $\text{MoCl}_5$  interacts with a product of reaction  $\text{WO}_2\text{Cl}_2$  by equation /3/:

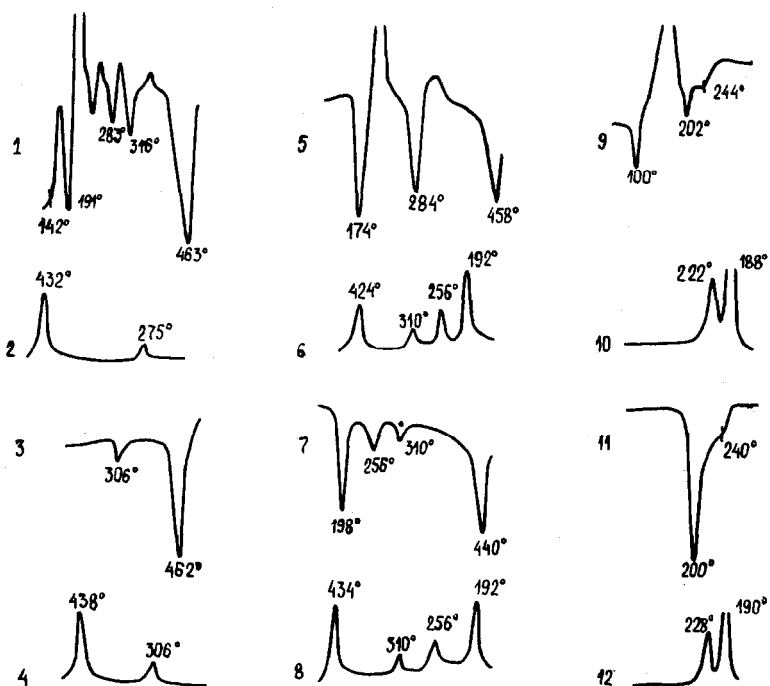


Hence, the interaction between  $\text{MoO}_2\text{Cl}_2$  and  $\text{WCl}_4$  proceeds by total equation:



In thermogram 5 of first heating of equimolar mixture of  $\text{MoO}_2\text{Cl}_2$  with  $\text{WCl}_4$  by equation (9) have been observed the total exoeffect of interaction at  $174^\circ\text{C}$  with forming of  $\text{MoOCl}_3$ , which has endoeffect of melting at  $284^\circ\text{C}$ , and  $\text{WO}_2\text{Cl}_2$  with endoeffect of in-

congruent melting at 458°C. In the cooling thermogram 6 exoeffect at 424°C corresponds to crystallization of  $WO_2Cl_2$ , the exoeffect at 310°C - polymorphic transition  $\alpha MoCl_3 \rightarrow \beta MoCl_3$ , a exoeffects at 256°C and 192°C - crystallization of  $MoOCl_3$  and  $WOCl_4$  respectively. In the repeated heating and cooling thermograms 7, 8 of this mixture have been observed phase transitions corresponding to melting (crystallization) of  $WOCl_4$  at 198 (192)°C, of  $MoOCl_3$  at 256°C, of  $WO_2Cl_2$  at 440(434)°C and to polymorphic transition  $\alpha MoCl_3 \rightarrow \beta MoCl_3$  at 310°C, it is completely conformed with summary equation (9).



The system  $MoO_2Cl_2 - WCl_5$ . At the first stage of interaction proceeds a exchange reaction:



then - the oxidation-reduction reaction by equation:



In the first heating thermogram 9 have been observed the endo-

effect at 100°C corresponding to melting of formed  $\text{MoOCl}_4$  /9/, it is evidence of interaction of compounds at low temperature. In the moment of melting of  $\text{MoOCl}_4$  with exoeffect proceeds oxidation-reduction reaction (11), about this have been evidenced effects of melting  $\text{WOCl}_4$  at 202°C /5/ and  $\text{MoOCl}_3$  at 244°C. In the cooling thermogram 10 have been observed only 2 exoeffects of crystallization of  $\text{MoOCl}_3$  (222°C) and  $\text{WOCl}_4$  (188°C). In the repeated heating and cooling thermograms 11, 12 have been observed a phase transitions corresponding to melting and crystallization  $\text{WOCl}_4$  (200, 190°C) and  $\text{MoOCl}_3$  (240, 228°C) by equation (11).

#### CONCLUSIONS

The oxidation-reduction and exchange reactions proceed in systems  $\text{MoO}_2\text{Cl}_2 - \text{WCl}_3$  ( $\text{WCl}_4$ ,  $\text{WCl}_5$ ), in result of which Mo (VI) transits to Mo (V) and Mo (III), at the same time W (III), W (IV), W (V) transite to W (VI). Under these conditions can be determine intermediate reactions and also formation of certain compounds and their groups on temperature phase transitions of chlorides and oxochlorides of molybdenum and tungsten by DTA method.

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